

	DESIGN DRAWN BY			DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
ı	CHECK	HECKED APPROVED		DRAWING NO.	REV. A		
1	•	All	#	DSI 9277 SHEET	1 OF 1		
ı	DATE			TITLE	SCALE		
	04.03.23			BASKET WEIGHT REDUCTION MOD	NTS		
	Α		04.03.23	NEW ISSUE			

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D130-701 REV. B

REF. CANADIAN STC: SH94-14 REF FAA STC: SR00213NY

It is acceptable to lighten the D130-701-041 Heli-Utility-Basket Installation by removing 12" from each end as follows:

- Remove D130-701-041 Heli-Utility-Basket from aircraft.
- 2) Separate lid & base.
- 3) Cut off end frames from both the lid & base (do not remove hinge plates).
- 4) Mark 12" cut lines from each end on both lid & base and cut through frames & mesh.
- 5) Re-weld base end frames to base per MIL-STD-2219 / AMS-STD-2219.
- 6) Position lid end frames by attaching them to base using AN4-7A bolts & associated hardware. Reweld lid end frames to lid per MIL-STD-2219 / AMS-STD-2219.
- 7) Tack weld mesh to re-welded frame.
- 8) Touch-up paint.
- 9) Re-install D2332-041 Prop Assembly.
- 10) Identify modified basket as D130-701-043 Heli-Utility-Basket and install on aircraft per Installation Instructions IIN-D130-701.

Weight and Balance for the modified basket is as follows:

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D130-701-043	102 lb	- 47.4 in	- 4835 in-lb	133.9 in	13658 in-lb
(LH installation)	46 kg	- 1.20 m	- 55.2 m-kg	3.40 m	156.4 m-kg
D130-701-043	102 lb	+ 47.4 in	+ 4835 in-lb	133.9 in	13658 in-lb
(RH installation)	46 kg	+ 1.20 m	+ 55.2 m-kg	3.40 m	156.4 m-kg
2 x D130-701-043	188 lb	0.0 in	0 in- lb	133.9 in	25173 m-kg
(LH & RH installation)	85 kg	0.00 m	0.0 m-kg	3.40 m	289.0 m-kg

PLEASE NOTE: Modifying the basket per this service instruction does not change any of the operating limitations identified in FMS-D130-701.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

D. SHEPHERD (DE # 02)

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